














LOCK-OUT/TAG-OUT JOB AID OF MAIN POWER SOURCES • BLENDERS

Location	Blender A	Blender B	Blender C	Blender D
COMPRESSOR ROOM	 Blender	 Blender	 Control Panel (large white)	
	 Dust collector		 Main	
RACKING ROOM		 Dust collector		 Blender
				 Dust collector
				 Sifter North
				 Sifter South
WAREHOUSE (NEW)			 Sifters (2)	


















Power Functions

Main Power • Disconnects power to designated motors—supercedes all other power sources

 **On/Off Switches**
Turns local motor power on and off

 **Disconnect Boxes**
Must be locked out and tagged out for cleaning

OTHER SYSTEMS

Location	Silo	Vacuum	Other	1 Quart	BLO	Corner Hopper
COMPRESSOR ROOM	 Air lock, dust collector, sifter					
RACKING ROOM		 Vacuum blower, dust collector, air lock				
OTHER CONTROL ROOM			 Sifter			
			 Dust collector			
OUTSIDE 1 QUART ROOM				 1 Quart blender		
				 Hopper, air lock, sifter, sifter dust collector		
				 Vacuum blower		
				 Bagger blower		
MAINTENANCE SHOP					 Air lock	
					 Sifter	
					 Sifter	
					 Dust collector	
					 Rail car bulk truck air lock	
					 Rail car bulk truck dust collector	
BACK WALL					 N. Blower	
FINISHED WAREHOUSE						 Dust collector
						 Sifter